

**PRODUCT  
SPECIFICATION**



**Super Diesel Heavy Duty Long Life 50/50 Antifreeze  
TYPE RA 295**

Number of revisions: 1

Date of last revision: January 24, 2008

**Technical Information:**

**Physical state :** Liquid

**Appearance:** Viscous, Pink color

**Application:** Long Life Antifreeze/Coolant For Heavy Duty Motors

This product is formulated with the latest organic acid technology ready to use and is "precharged" creating a high quality extended life ethylene glycol antifreeze/coolant for heavy duty use. Its special blend of long-lasting inhibitors is designed to protect all engine components, including aluminum, for five years, or 600000 km(10000 hours), when is used as directed. By adding NAOT extender after 600000 km the cooling system will be protect up to 965000 km (12000 hours).

Heavy duty long life coolant /antifreeze exceeds the requirements of ASTM D3306/4985, ASTM D6210, TMC RP329, Caterpillar EC-1 (Section 2.3-4.5inc.), Detroit diesel 7SE298, SAE J1034 and SAE J1942, Navistar, Volvo, PACCARD, Mack, Freightliner, satisfies both hot surface aluminum protection requirements of ASTM D4340 and Cummins heavy duty low silicate requirements. Compatible with Texaco® and Caterpillar® extended life and other "strawberry-red" NAOT coolants and as will Dex-cool®, Havoline ® XLC extended life and other "orange" coolants.

**Code RA 295**

**CAS-No: N/A**

**WHMIS CLASSIFICATION:  
D2A, D2B**



**Physico-chemical Specifications:**

Indices	Test Method	Limit Values	Typical Values
Specific Gravity @60°F	D-1122	1.055-1.072	1.060
Freezing Point : F° (C°)	D-1177	-34°F (-37°C) Max	34°F (-37°C)
Boiling Point A F° (C°)	D-1120	226°F (108°C)Min	226°F (108°C)
Effect: Automotive Finish	D-1882	No Effect	No Effect
Ash Content, Mass %	D-1119	5% Max	0.5%

pH:	D-1287	8.5 – 10.5	9.5
Water, Mass %/	D-1123	48% Max	47%
Reserve Alkalinity, ml	D-1121	Report B	1.5-4.5
Corrosion in Glassware Weight Loss, mg/specimen	D-1384		
Copper		10 Max	0
Solder		30 Max	2
Brass		10 Max	0
Steel		10 Max	0
Cast Iron		10 Max	0
Aluminum		30 Max	0
Simulated Service Weight Loss, mg/specimen	D-2570		
Copper		20 Max	1
Solder		60 Max	2
Brass		20 Max	1
Steel		20 Max	1
Cast Iron		20 Max	1
Aluminum		60 Max	10
Corrosion of Cast Aluminum Alloys at Heat Rejecting Surfaces mg/cm2/week	D-4340C	1.0 Max	0.45
Foaming Volume, ml Break Time, seconds	D-1881	150Max 5 Max	50ml 1.2 sec.
Pitting, Cavitation or Erosion of the Water Pump <sup>C</sup>	D-2809	8 Max	<8
<sup>A</sup> Some precipitate may be observed at the end of the test. This should not be cause for rejection.			
<sup>B</sup> Agreed value between supplier and customer. <sup>C</sup> This test is not required by ASTM D-4985; however, ASTM D-3306 requires it.			
<b>Packing:</b>			
*Plastic Containers 1100 l and Metal Drums - 205 l * Plastic Containers of 4 L, 3.7 L and 18.9 L			
These data are based on our current knowledge, experience and technical equipment. They do not relieve customers of carrying out their own tests and experiments, due to the great diversity of possible effects in processing and application of our products. They do not imply any legally binding assurances of certain properties and applications. The recipients of our products ought to abide by the existing legislation and regulations as well as possible reserved rights			
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